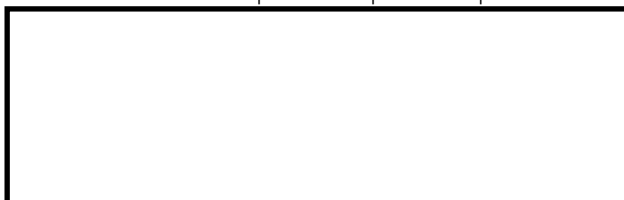


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	Multi ul
Forward Oil Total	19.85 mL	Reverse Oil Total	13.165 mL	Volume Oil Total	33.015 mL
Tank Configuration	Multi Tank	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	A	111	0.0	5.1	5.1	5550
2	2L	4R	2	50	18	3	A	70	5.1	10.2	5.1	3500
3	6L	6R	3	45	18	3	A	87	10.2	17.8	7.6	3915
4	7L	7R	3	45	18	3	A	81	17.8	25.4	7.6	3645
5	9L	8R	3	45	18	3	A	72	25.4	33.0	7.6	3240
6	2L	2R	0	45	22	3	A	0	33.0	34.0	1.0	0
7	2L	2R	0	45	30	2	A	0	34.0	39.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	26	2	B	0	39.0	32.0	-7.0	0
2	13L	10R	2	40	22	3	B	36	32.0	25.8	-6.2	1440
3	11L	9R	1	45	18	3	B	21	25.8	23.3	-2.5	945
4	9L	8R	1	45	18	3	B	24	23.3	20.8	-2.5	1080
5	8L	7R	2	50	18	3	B	52	20.8	15.7	-5.1	2600
6	3L	4R	2	50	18	3	B	68	15.7	10.6	-5.1	3400
7	2L	2R	2	50	14	3	B	74	10.6	6.7	-3.9	3700
8	2L	2R	0	40	14	3	B	0	6.7	0.0	-6.7	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 50 Combined
 Buffer RPM: 4 = 650 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.12	1.15	1	1	1.04	2.2

